

## Atmanirbhar Bharat: Two of the World's Five Largest Coal Mines Now in India

SECL's Gevra and Kusmunda Mega Projects in Chhattisgarh Secure 2nd and 4th Spot in the List of World's 10 Largest Coal Mines.

Located in the Korba district of Chhattisgarh state, these two mines produce more 100 million tons of coal annually accounting for about 10% of India's total coal production.

The Gevra opencast mine has an annual production capacity of 70 million tons and produced 59 million tons of coal in FY 23-24. The mine started operations in 1981 and it has enough coal reserves to meet the country's energy requirements for the next 10 years.

Kusmunda OC mine produced more than 50 million tons of coal in FY 23-24, only the second mine in India after Gevra to achieve this feat.

These mines have deployed some of the world's largest and most advanced mining machines such as the "Surface Miner" that extracts and cuts coal without blasting for eco-friendly mining operations.

For overburden removal (the process of removing layers of soil, stone etc. to expose the coal seam), the mines use some of the world's largest HEMMs (Heavy Earth Moving Machinery) such as 240-ton dumpers, 42 cubic meters Shovel along with Vertical Rippers for environment-friendly and blast-free OB removal.

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Warm regards,
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